



## Procedure for penetrations:

1. Locate the centre of the core you want to drill according to the attached drawings from the bottom of the plank.
2. Drill a pilot hole 12mm from the marked centre in the bottom to top of the plank, make sure the bit is completely vertical.
3. From top of the slab use the drill machine to make the hole you want.
4. If you feel you are drilling in the solid part (hatched area in the drawing) stop and re locate the Centre of the core using the previous steps.